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$Pd/CeO₂$ –TiO₂ catalyst for CO oxidation at low temperature: a TPR study with H_2 and CO as reducing agents

Huaqing Zhu,^a Zhangfeng Qin,^a Wenjuan Shan,^b Wenjie Shen,^b and Jianguo Wang ^{a,∗}

^a *State Key Laboratory of Coal Conversion, Institute of Coal Chemistry, Chinese Academy of Sciences, PO Box 165, Taiyuan, Shanxi 030001,*

People's Republic of China

^b *State Key Laboratory of Catalysis, Dalian Institute of Chemical Physics, Chinese Academy of Sciences, PO Box 110, Dalian, Liaoning 116023, People's Republic of China*

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Abstract

The catalysts Pd/TiO₂, Pd/CeO₂, and Pd/CeO₂–TiO₂ for CO oxidation at low temperature together with their corresponding supports TiO₂, CeO₂, and CeO₂–TiO₂ prepared by sol–gel precipitation followed by supercritical fluid drying were characterized by means of N₂ adsorption, XRD, diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) of CO adsorption and temperature-programmed reduction (TPR) with H₂ and CO as reducing agents. The results showed that PdO is finely dispersed on the supports with high surface area. DRIFTS of CO adsorption further indicated that both Pd²⁺ and Pd⁰ species coexist in Pd/CeO₂, while only Pd⁰ is detected in Pd/TiO₂ and Pd/CeO_2 –TiO₂. H₂-TPR showed that no bulk CeO₂ exists in CeO₂–TiO₂ and the reduction of CeO₂–TiO₂ is more difficult than that of the surface oxygen in the individual $CeO₂$ probably due to the formation of $CeO₂-TiO₂$ solid solution. PdO in Pd/TiO₂ can be fully reduced by H₂ at ambient temperature, whereas PdO in Pd/CeO₂ and Pd/CeO₂–TiO₂ is reduced respectively at 162 and 80 °C, accompanied by the reduction of surface $CeO₂$. CO-TPR showed that the reduction of PdO in PdO/TiO₂ is limited within the outermost layer at ambient temperature and the core PdO can only be reduced with a further increase of temperature. PdO/CeO₂ is also reduced both at ambient temperature and with the increase of temperature during the CO-TPR process, and the reduction temperature of $CeO₂$ decreased significantly in the presence of PdO, which may be due to the different degrees of interaction between PdO and $CeO₂$. In contrast, a complete reduction of PdO in Pd/CeO₂–TiO₂ by CO is observed at ambient temperature, accompanied by the partial reduction of CeO₂, which may indicate that the special Pd–Ce–Ti interaction in Pd/CeO₂–TiO₂ is favorable for the reduction of PdO and interfacial CeO₂ species. The water–gas shift (WGS) between CO and the hydroxyl groups in the catalysts is detected at a temperature higher than 210 ◦C on all of the Pd-supported catalysts as well as the individual $CeO₂$ and TiO₂ supports.

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1. Introduction

The catalytic oxidation of CO has attracted considerable attention due to the increasing applications in the automotive emission control, trace CO removal in the enclosed atmospheres, and carbon dioxide lasers exhaust abatement. Catalysts containing noble metals such as Au [\[1–6\],](#page-9-0) Pt [\[7,8\],](#page-9-0) and Pd [\[9–12\]](#page-10-0) have been proved very effective for CO oxidation at low temperature. Pd supported catalysts have drawn much attention due to the excellent activity for the low-

Since Tauster et al. reported the strong metal–support interaction (SMSI) [\[14\],](#page-10-0) a great deal of effort has been devoted to this subject $[15]$. The SMSI reported for M/TiO₂ after reduction at high temperatures has been attributed to both electronic and geometric effects (metal decorations). Although there is still some disputation, the $TiO₂$ -based noble metal catalysts exhibited significantly high activities for the methane or methanol synthesis from syngas due to the SMSI effect [\[16,17\].](#page-10-0) Au supported on TiO₂ showed high ac-

Corresponding author. Fax: +86 351 4041153. *E-mail address:* iccjgw@sxicc.ac.cn (J. Wang).

temperature oxidation of CO and hydrocarbons compared with Pt and Rh-supported catalysts [\[13\]](#page-10-0) and the theoretical significance for the interpretation of the metal–support interaction.

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tivity for CO oxidation even at relatively low temperatures due to the synergistic effect between gold and $TiO₂$ support [\[18\].](#page-10-0) Kochubey et al. [\[9\]](#page-10-0) and Pavlova et al. [\[10,11\]](#page-10-0) reported that the CO oxidation at room temperature over Pd supported on TiO₂, SiO₂, and γ -Al₂O₃ was structure-sensitive and proceeded via the interaction between weakly bounded CO and oxygen located at the defect centers [\[9–11\].](#page-10-0)

Recently, there has been great interest in the use of ceria as a promoter in the three-way catalysis since it was suggested to improve the noble metal dispersion and the thermal stability of support alumina, to enhance the activity of CO oxidation and water–gas shift reaction, and to improve the ability of oxygen storage and releasing [\[19,20\].](#page-10-0) Fernández-García et al. investigated the CO oxidation performance of Pd supported on Al_2O_3 , CeO₂, and CeO₂- Al_2O_3 [\[21\];](#page-10-0) ceria facilitated the activation of CO and oxygen respectively through the promoted formation of metallic Pd and the presence of reactive vacancies at the Pd–Ce interface. For the catalysts of precious metals supported on ceria, temperatureprogrammed desorption (TPD) of the adsorbed CO has shown that CO adsorbed on the metals can reacted with oxygen from the support ceria [\[22–24\].](#page-10-0) This ceria-mediated process can also lead to large enhancements of reaction rate for the steady-state CO oxidation [\[25–29\].](#page-10-0) The ceria loaded with platinum is also an effective catalyst for the water–gas shift (WGS). Bunluesin and Gorte [\[30\]](#page-10-0) studied the kinetics over ceria-supported Pt, Rh, and Pd and proposed a redox reaction mechanism, whereby CO adsorbed on the precious metal is oxidized by ceria which in turn is oxidized by water. Both the ceria-mediated CO oxidation and WGS appear to be controlled by two steps: the transfer of oxygen from ceria to the metal interface and the reaction rate of ceria reoxidation. Therefore, the oxygen-storage capacity and oxygen mobility in such catalyst are very important, which usually can be determined by temperature-programmed reduction (TPR) with $H₂$.

In our previous work [\[31\],](#page-10-0) Pd supported over ceria–titania mixed oxides prepared by sol–gel precipitation followed by supercritical fluid drying (SCFD) exhibited high activity for CO oxidation at low temperatures. Pd/CeO₂–TiO₂ was more active than $Pd/CeO₂$ and $Pd/TiO₂$; with a Pd loading of 1.0 wt% and the mole ratio of titania to ceria ranging from 7 to 5, CO in the stream $(0.57 \text{ vol} \% \text{ CO}, 1.5 \text{ vol} \% \text{ O}_2)$, balance Ar, and GHSV = $3-4 \times 10^4$ h⁻¹) could be fully converted to $CO₂$ at ambient temperature over 8 h without any deactivation. The objective of this work is to gain insight into the roles of Pd active species and the surface oxygen of reducible supports in the CO oxidation at low temperatures, to elaborate the Pd–support interaction and the variation of catalytic activity of different catalysts, and then to correlate the catalytic behaviors with the preparation parameters and pretreatment of the catalysts. As a consequence, the catalysts Pd/TiO₂, Pd/CeO₂, and Pd/CeO₂–TiO₂ for CO oxidation at low temperature together with their corresponding supports TiO₂, CeO₂, and CeO₂–TiO₂ were characterized by means of N_2 adsorption, X-ray diffraction (XRD), diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) of CO adsorption, and TPR with H_2 and CO as reducing agents.

2. Experimental

2.1. Catalyst preparation

The $CeO₂$, TiO₂, and $CeO₂$ –TiO₂ supports were prepared by sol–gel precipitation followed by SCFD, as described elsewhere [\[31\].](#page-10-0) Briefly, a hydrosol of titanium hydroxide was obtained through the hydrolysis of TiCl₄, then the aqueous solution of $Ce(NO₃)₃ · 6H₂O$ was added under stirring. The precipitation was achieved with the concentrated ammonia solution at ambient temperature. After aging, washing, and exchanging water with ethanol, the wet precipitate was dried with supercritical ethanol and finally calcined at 500 °C in air for 3 h. The individual TiO₂ and CeO₂ supports were also prepared in a similar way. Pd supported catalysts were prepared through incipient wetness impregnation at ambient temperature with aqueous $PdCl₂$ solution as Pd precursor. The catalysts were then dried at 120 ◦C for 20 h and calcined at 500 \degree C for 3 h. The mole ratio of titania to ceria is 5 for the $CeO₂$ –TiO₂ support, and the Pd loading is 1 wt% for the Pd supported catalysts.

2.2. Catalyst characterization

The surface area and textural properties of the catalysts were measured by nitrogen adsorption at 77.4 K with ASAP2000 (Micromeritics Instrument Co., USA). The catalyst samples were degassed at 200 ◦C and 6.7 Pa for 4–5 h prior to the measurement.

XRD characterization of the catalyst samples was preformed on a Rigaku D/max-2500 X-ray diffraction spectrometer. The diffraction patterns were recorded at room temperature using Cu-K*^α* radiation (0.15418 nm, 40 KV, and 100 mA). The average crystallite size was determined from the diffraction peak broadening with the Scherrer formula [\[32\].](#page-10-0)

DRIFTS of CO adsorption was measured with a Vector 22 spectrometer (Bruker) equipped with a DTGS detector, and the cell was fitted with ZnSe windows and a heating chamber allowed samples to be heated up to 900 ◦C. The DRIFTS spectra were obtained from single beam spectra with a resolution of 4 cm^{-1} recorded against a background spectrum of the sample purified just prior to introducing the adsorbates and 50 scans were taken to improve the signalto-noise level. Approximately 40 mg sample was used per run. The sample was purified in a He (99.999%) flow of ca. 30 ml/min at 500 °C for 1 h and cooled down to 25 °C, then exposed to the flow of 5.01% CO in Ar (ca. 30 ml*/*min) to a saturated adsorption and flushed with He flow again. The spectra of CO adsorption at 25 °C after purging with He flow were then recorded. The spectra of CO adsorption with the sample being exposed to the CO/Ar flow were also recorded at different temperatures.

H2-TPR was performed in a quartz microreactor, and about 50 mg sample was used in each measurement. The samples were first pretreated under an air flow at 500 °C for 1 h, followed by purging with N_2 at the same temperature for 1 h and cooling down to room temperature. The flow of 6% H2 in N2 (30 ml*/*min) was then switched into the system, and the sample was heated up to $820\degree C$ from room temperature at a rate of 10° C/min. The amount of H₂ uptake during the reduction was measured by a thermal conductivity detector (TCD), which was calibrated by the quantitative reduction of CuO to the metallic copper.

CO-TPR was operated in the same way as H_2 -TPR excepting that the purge gas was Ar instead of N_2 and the reducing agent was 2% CO in Ar. CO-TPR was then conducted from room temperature to 500 ◦C at a heating rate of $10\degree$ C/min. CO, CO₂, and H₂ in the outlet gas were measured by a mass spectrometer OmniStar equipped with the software Quadstar 32-bit. The intensity of CO and $H₂$ signals is calibrated by using $CO(2\%)/Ar$ and $H_2(6\%)/N_2$, respectively. CO_2 signal is calibrated by the pulse of pure CO_2 with an eight-port pulsing valve. The uptakes of CO and the amounts of $CO₂$ and $H₂$ evolved during the measurement were then determined from the mass signals and the flow rate (30 ml*/*min) of reducing agent.

3. Results and discussion

3.1. Surface area and textural structure

The BET surface area and the textural structure of $Pd/CeO₂$, $Pd/TiO₂$ and $Pd/CeO₂-TiO₂$ are listed in Table 1. Pd/TiO₂ exhibits a comparable surface area with Pd/CeO₂, but with larger pore volume and average pore size than Pd/CeO₂. However, the surface area and pore volume of $Pd/CeO₂$ –TiO₂ are much larger than those of both $Pd/TiO₂$ and $Pd/CeO₂$, which may contribute to the high activity for the CO oxidation at low temperature.

3.2. XRD

The XRD patterns of $Pd/CeO₂$, $Pd/TiO₂$, and $Pd/CeO₂$ – $TiO₂$ catalysts are shown in Fig. 1. Cerianite and anatase phases are observed in $Pd/CeO₂$ and $Pd/TiO₂$, respectively. In the case of $Pd/CeO₂-TiO₂$, the anatase phase is still present, but the cerianite phase is replaced by an amorphous

Fig. 1. XRD patterns of the calcined catalysts (a) $Pd/CeO₂$, (b) $Pd/TiO₂$, and (c) $Pd/CeO₂ - TiO₂$.

phase with two broad peaks. The PdO phase is not observed in all the samples, indicating that either PdO is present as a noncrystalline phase or the particle size is smaller than 3 nm and finely dispersed on the supports.

The crystal sizes of $CeO₂$ in Pd/CeO₂ and TiO₂ in $Pd/TiO₂$ calculated from cerianite (111) plane and anatase (101) plane are 7 and 10 nm, respectively, while the crystal size of TiO₂ in Pd/CeO₂–TiO₂ is approximately 30 nm from the calculation of anatase (101) plane. Dong et al. [\[33\]](#page-10-0) found that the large crystallite anatase particles in the mixed oxide were originated from the SCFD of gel during the preparation process. The XRD patterns indicated that Ce^{3+} ions do not incorporate into the lattice of TiO₂ to replace the Ti^{4+} ions in the large crystallites because the ionic radii of Ce^{4+} (0.993 Å) is much larger than that of Ti⁴⁺ (0.68 Å) [\[34\].](#page-10-0) Thus, it is concluded that two kinds of particles are present in the $CeO₂$ –TiO₂ support: the TiO₂-rich anatase phase with large particle size of 30 nm and $CeO₂$ -rich amorphous phase with fine particles. Moreover, the fine particles could be a solid solution of $CeO₂–TiO₂$ with good thermal stability and are able to endure the calcination at $500\,^{\circ}$ C, which is consistent with those reported by Dauscher et al. [\[35\],](#page-10-0) Luo et al. [\[36\],](#page-10-0) and Rynkowski [\[37\].](#page-10-0)

3.3. DRIFTS of CO adsorption

The DRIFTS spectra of CO adsorbed at 25 ◦C on Pd/ $CeO₂$, Pd/TiO₂, and Pd/CeO₂–TiO₂ are shown in [Fig. 2.](#page-3-0) For all the samples, the band in the region of 2300–2400 cm⁻¹ is

Fig. 2. DRIFTS of CO adsorption at 25° C on (a) Pd/CeO₂, (b) Pd/TiO₂, and (c) $Pd/CeO₂ - TiO₂$ after purging with He for 15 min.

assigned to the gaseous $CO₂$. For the Pd/CeO₂ catalyst, the peaks at 2156 and 2085 cm−¹ are ascribed to the linear adsorption of CO on Pd^{2+} and Pd^{0} , respectively [21,38-41]. The asymmetrical broad band at 1940 cm⁻¹ is attributed to the bridge adsorption of CO on $Pd⁰$ sites. The initial Pd species should be in the form of PdO (Pd^{2+}) , because the fresh catalyst was calcined in air at 500 °C for 3 h. The appearance of Pd species in lower valence indicates that Pd^{2+} in the calcined catalyst has been partially reduced by CO at ambient temperature. The linear bond of CO on Pd^+ at 2110 cm^{-1} was not detected, indicating that Pd²⁺ may be directly reduced to metallic palladium by CO rather than through the intermediate Pd^+ . The weak bands in the region of 1800– 800 cm^{-1} should be assigned to the carbonate-like species formed on $CeO₂$ support [\[42,43\].](#page-10-0)

The DRIFTS spectra of CO adsorbed on $Pd/TiO₂$ at 25 °C exhibit a linear adsorption of CO on metallic Pd at 2081 cm^{-1} . The bridged bond of CO with Pd atoms was also observed below 2000 cm⁻¹. The Pd²⁺/Pd⁺ species (linear adsorption at 2158 cm⁻¹ for Pd²⁺ and 2110 cm⁻¹ for Pd⁺) were not detected, indicating that the surface PdO has been completely reduced to Pd^0 . No band for the carbonate-like species was detected in the region of $1800-1000$ cm⁻¹.

For Pd/CeO_2 -TiO₂, the DRIFTS spectra of CO adsorption show that PdO in the calcined $Pd/CeO₂$ –TiO₂ has been completely reduced to Pd⁰ (linear adsorption at 2189 cm⁻¹ and bridged adsorption at 1965 cm^{-1}). It should be noted that the intensity of the adsorbed CO on $Pd/CeO₂–TiO₂$ is much lower than those on $Pd/CeO₂$ and $Pd/TiO₂$. This may suggest that the interaction of adsorbed CO with Pd in Pd/CeO₂–TiO₂ is much weaker. Like the spectra for $Pd/TiO₂$, there were also no carbonate-like species detected in the region of 1800–1000 cm⁻¹. It should be noted that the catalysts $Pd/CeO₂$, $Pd/TiO₂$, and $Pd/CeO₂-TiO₂$ are different in the exact band positions of the linear adsorption on metallic Pd, which may imply that they are also different in the electronic effects of metal–support interaction.

Fig. 3. H₂-TPR profiles of (a) TiO₂, (b) CeO₂, (c) CeO₂-TiO₂, (d) Pd/TiO₂, (e) Pd/CeO₂, and (f) Pd/CeO₂-TiO₂.

3.4. H2-TPR

The H₂-TPR profiles of Pd/CeO₂, Pd/TiO₂, and Pd/ $CeO₂$ -TiO₂ along with the corresponding supports are shown in Fig. 3.

 H_2 -TPR of individual TiO₂ shows two poorly identified peaks at 575 and 615 ◦C, respectively. However, the reduction of Pd/TiO₂ takes place immediately after the H_2/N_2 flow was switched into the system at ambient temperature and no evident TPR peak is observed excepting a small broad peak at ca. 600 \degree C that may be ascribed to the reduction of TiO₂ support. These suggest that PdO in $Pd/TiO₂$ can be fully reduced by the diluted H_2 at ambient temperature.

H2-TPR has been extensively used to characterize the reducibility of oxygen species in $CeO₂$ and $CeO₂$ containing materials. It was found that the reduction peaks of the surface-capping oxygen and the bulk oxygen of $CeO₂$ were centered at 500 and 800 ℃, respectively [\[44\].](#page-10-0) The reduction of ceria depended strongly on the ceria crystallite size [\[19,45\],](#page-10-0) and the oxygen migration in Rh/ceria catalyst was significantly affected by the structure of ceria [\[46\].](#page-10-0) For the H_2 -TPR of CeO₂ in this work, the reduction of CeO₂ starts at 280 °C and two broad peaks are observed at 510 and 800 °C. respectively. The peak at 510° C, which was assigned to the reduction of surface-capping oxygen of ceria [\[44\],](#page-10-0) corresponds to a H_2 consumption of 1153 μ mol/g, as listed in [Table 2.](#page-4-0) The peak at $800\degree$ C can be ascribed to the reduction of bulk CeO2 with a H2 uptake of 1702 µmol*/*g. Stoichiometrically, 1 g $CeO₂$ requires 2905 µmol $H₂$ for a complete reduction by assuming the following reduction process

$2CeO₂ + H₂ \rightarrow Ce₂O₃ + H₂O.$

Therefore, $CeO₂$ is almost totally reduced at 820 °C with a H2 consumption of 2855 µmol*/*g and the proportion of CeO₂ reducible at low temperatures (280–560 \degree C) is approximately 40% with a H₂ consumption of 1153 µmol/g. Such a H_2 consumption at low temperatures corresponds to

\mathbf{H} is the direction of \mathbf{H} in the results							
Sample ^a	$CeO2$ content $(\mu \text{mol}/g)$	H_2 uptake ^b (µmol/g)		$CO2$ evolved ^c (μ mol/g)		Reducible $CeO2d$ (%)	
		Low	High	RT	TPR	H_2 -TPR	CO-TPR
CeO ₂	5810	1153	1702			40	
$CeO2-TiO2$	1750	870				100	
Pd/TiO ₂				18	64		
Pd/CeO ₂	5752	1250	1685	71	776	40	26
$Pd/CeO2 - TiO2$	1732	965	$\hspace{1.0cm} \rule{1.5cm}{0.15cm}$	123	805	100	96

Table 2 H₂-TPR and CO-TPR results

^a The mole ratio of TiO₂ to CeO₂ is 5 for the support CeO₂–TiO₂; Pd loading is 1 wt% (94 µmol/g) for the Pd-supported catalysts.
^b "Low" and "High" represent respectively the low and high temperature band in H

^c The amounts of CO₂ evolved at room temperature (RT) were calculated according to the corresponding curves shown in [Fig. 6,](#page-6-0) and those during CO-TPR process were calculated from the corresponding curves shown in [Fig. 7](#page-6-0) for Pd/CeO₂, [Fig. 10](#page-7-0) for Pd/TiO₂, and [Fig. 13](#page-8-0) for Pd/CeO₂–TiO₂, respectively.

^d For the H₂-TPR, the reducible CeO₂ is the proportion of H₂ uptake at low temperature (with the deduction of the H₂ uptake due to the PdO reduction in the case of Pd-supported catalysts). For the CO-TPR, the reducible CeO₂ = 2(total amounts of CO₂ evolved $-$ CO₂ evolved due to reduction of PdO $-$ H₂ production)/CeO₂ content.

 5.0×10^{18} oxygen/m² (the BET area of ceria used in this work is 137 m^2/g), which implies significant bulk reduction besides the surface reduction. This may be due to that the oxygen transfer and reduction are enhanced by the grain boundaries and defects in the small ceria crystallites (about 70 Å) [\[46\].](#page-10-0)

H₂-TPR of Pd/CeO₂ shows two reduction peaks at 162 and 770 °C, respectively. The peak at 770 °C with a H_2 consumption of 1685 µmol/g is ascribed to the reduction of lattice oxygen in bulk $CeO₂$, while the peak at 162 °C with a H2 consumption of 1250 µmol*/*g is assigned to the reduction of the species related to the PdO – $CeO₂$ interaction. Stoichiometrically, the H_2 consumption for the reduction of PdO to Pd is 94 μ mol/g for the catalysts with a Pd loading of 1 wt%, i.e.,

 $PdO + H₂ \rightarrow Pd + H₂O$.

The H_2 consumption due to the reduction of both PdO (94 μ mol-H₂/g) and the proportion of CeO₂ reducible at low temperatures (1153 μmol-H₂/g) contribute simultaneously to the reduction peak at 162° C (1250 µmol-H₂/g), which suggests that PdO is well-dispersed on the support and only part of $CeO₂$ interacts with PdO. Such results are also consistent with the general considerations that the reduction temperature of PdO in $Pd/CeO₂$ shifts to a higher value compared with the individual PdO, while the reduction temperature of $CeO₂$ in Pd/CeO₂ is lower than that of individual $CeO₂$, due to the interaction between PdO and $CeO₂$ [\[12,47\].](#page-10-0)

 H_2 -TPR profile of CeO₂-TiO₂ exhibits one broad reduction band that starts at $370\,^{\circ}\text{C}$ with a maximum at $530\,^{\circ}\text{C}$, followed by a small shoulder at 613 ◦C. Compared with the H_2 -TPR profiles of individual TiO₂ and CeO₂, the small shoulder at 613 ◦C should be assigned to the reduction of TiO₂, while the band at 530 $\mathrm{^{\circ}C}$ should be ascribed to the reduction of $CeO₂$. The increase of the reduction temperature indicates that $CeO₂$ in $CeO₂$ –TiO₂ support becomes much more difficult to be reduced due to the possible formation of a $CeO₂$ –TiO₂ solid solution. There is no evident reduction of bulk $CeO₂$ at high temperatures as opposed to the individual $CeO₂$; the H₂ consumption corresponding to the reduction of $CeO₂$ is 870 μ mol/g, which is close to the stoichiometrical amounts of H_2 (875 μ mol/g) necessary for a complete reduction of $CeO₂$ in $CeO₂$ –TiO₂. These may suggest that no bulk $CeO₂$ species exist in the mixed oxides support, which is in accordance with the results of XRD.

For Pd/CeO₂–TiO₂, H₂-TPR gives one single sharp peak at about 80 °C with the H₂ consumption of 965 μ mol/g, which can be assigned to the reduction of both PdO (94 μ mol-H₂/g) and CeO₂ (875 μ mol-H₂/g). The reduction temperature of $CeO₂$ decreases greatly due to the Pd–Ce interaction in $Pd/CeO_2 - TiO_2$, although the reduction of CeO_2 in $CeO₂$ –TiO₂ in the absence of Pd is much more difficult compared with the individual CeO2.

3.5. CO-TPR

Although CO was rarely used as reducing agent in the TPR characterization compared with H_2 , CO-TPR is one of the best probes to investigate the reducibility of both the PdO and the supports for CO-involved reactions and is helpful to identify the surface oxygen species and the finely dispersed PdO [\[12,48,49\].](#page-10-0)

During the CO-TPR process, H_2 and CO_2 are formed with the consumption of CO. H_2 and CO_2 may be produced from the water–gas shift due to the interaction of CO with the hydroxyl groups in the catalysts

CO*(*ads*)* + 2OH−*(*support*)* \rightarrow CO₂(g) + H₂(g) + O^{2–}(support).

 $CO₂$ is also formed through either the reduction of reducible species such as PdO and $CeO₂$,

$$
CO + PdO \rightarrow Pd + CO2,
$$

$$
CO + 2CeO2 \rightarrow Ce2O3 + CO2,
$$

or the disproportionation of CO

 $2CO \rightarrow CO_2 + C$,

Fig. 4. CO-TPR profiles of reference sample (1% Pd supported on quartz sand).

which would lead to carbon deposition on the catalyst surface. On the other hand, the formation of carbonate species at certain circumstance will also cause the consumption of CO, while the decomposition of carbonate species will contribute to the evolution of $CO₂$.

In order to investigate the behaviors of CO-TPR of different catalysts, a blank test was first carried out on quartz sand with 1 wt% Pd loading, as shown in Fig. 4. $CO₂$ is formed from about 200 ◦C and peaks at 330 ◦C with the consumption of CO . The $CO₂$ production should be ascribed to the reduction of bulk PdO. No H_2 formation is detected during the TPR process. The amount of $CO₂$ produced is 56.6 µmol*/*g, which accounts for 60% PdO in the sample. This may suggest that the reduction of bulk PdO is stepwise by CO.

3.5.1. CeO2 and Pd/CeO2

For the CO-TPR of $CeO₂$, as shown in Fig. 5, two CO consumption peaks are observed at 305 and 425 ◦C, respectively. The production of $CO₂$ shows two peaks at 310 $\rm ^{\circ}C$ (shoulder) and 430 °C, respectively. H₂ emission starts at 350 °C and becomes significant at temperatures higher than 450 °C. Because the bulk $CeO₂$ can only be reduced at a temperature higher than 500 °C as revealed by H_2 -TPR, the CO₂ evolved between 200 and 500 ◦C should be attributed to the reduction of lattice oxygen on the $CeO₂$ surface and/or the WGS reaction.

To check whether the CO disproportionation occurred, the sample after the CO-TPR process is purged with Ar flow and then subjected to an O_2 -TPO from room temperature to 500 °C in a $O_2(2.5\%)$ /Ar flow. No evident O_2 consumption is detected during the heating; however, a large amount of $CO₂$ is detected at a temperature above 400 °C. This may suggest that $Ce₂O₃$ formed during the CO-TPR has been oxidized to $CeO₂$ at room temperature, since the oxidation of $Ce₂O₃$ by $O₂$ is known to occur at such a low temperature. The release of $CO₂$ at high temperature without any O2 consumption should be assigned to the decomposition of

Fig. 5. CO-TPR profiles of the calcined CeO₂.

carbonate species on ceria. Because no O_2 is consumed due to the oxidation of deposited C, the CO disproportionation during the CO-TPR of $CeO₂$ is negligible under the present conditions. This is consistent with the results reported by Serre et al. [\[48\]](#page-10-0) and Martínez-Arias et al. [\[49\].](#page-10-0)

The production of H_2 is related to the WGS reaction between the CO and the hydroxyl groups in the sample. The suggestion is confirmed by the second TPR process after O_2 -TPO, where the peaks of H_2 signals were weakened due to the diminishing of the hydroxyl groups in the sample. The same phenomena were also found by Serre et al. [\[48\],](#page-10-0) where the consumption of CO and simultaneous formation of $CO₂$ at temperatures above 400 °C during the CO-TPR of γ -alumina were assigned to the reaction of gaseous CO with the hydroxyl groups remaining on the alumina surface. Martínez-Arias et al. [\[49\]](#page-10-0) detected the H2 formation during the CO-TPR on $CeO₂/Al₂O₃$, Pt/Al₂O₃, and $Pt/CeO₂/Al₂O₃$, indicating the onset of the WGS reaction.

Therefore, the CO-TPR patterns may be associated with the formation of various nonstoichiometrical cerium oxide species. It is interesting that CO can reduce the surface $CeO₂$ even at a lower temperature compared with H_2 as the reducing agent, although it is generally considered that CO is a weaker reducing agent than H2. The reason may be that the dissociation of adsorbed H_2 is necessary for the reduction by H_2 , while CO can directly attack the surface oxygen in $CeO₂$ sample.

For the CO-TPR of $Pd/CeO₂$, CO₂ is first released at ambient temperature (see [Fig. 6](#page-6-0) and [Table 2\)](#page-4-0), which can be ascribed to the reduction of PdO. With the increase of tem-perature (see [Fig. 7\)](#page-6-0), the $CO₂$ production shows three peaks with apexes at 70, 220 (as a shoulder), and 360 ◦C, respectively. The amount of $CO₂$ evolved at ambient temperature is 71 µmol*/*g, which indicates that the reduction of PdO is not completed at ambient temperature, because the $CO₂$ production will be 94 µmol*/*g for a complete reduction. The peak at 70° C should be assigned to the reduction of both PdO and $CeO₂$, which presents likely as an interfacial species;

Fig. 6. Amounts of $CO₂$ evolved in CO-TPR at ambient temperature on (a) Pd/TiO₂, (b) Pd/CeO₂, and (c) Pd/CeO₂-TiO₂.

Fig. 7. CO-TPR profiles of the calcined Pd/CeO₂.

the $CO₂$ production above 150 °C should be attributed to the reduction of lattice oxygen on the $CeO₂$ surface. In the successive O_2 -TPO process, a large amount of CO_2 is released at a temperature above 370 °C without evident O_2 consumption, which confirms that the CO disproportionation in the CO-TPR process is negligible and the $CO₂$ formation in O2-TPO is originated from the decomposition of carbonates. Compared with the individual $CeO₂$, the interaction between Pd and $CeO₂$ lowers the reduction temperature of $CeO₂$, which is consistent with the result of H₂-TPR. The H₂ formation starts at 270° C and reaches a maximum at about $340\degree$ C due to the WGS reaction between the adsorbed CO and the hydroxyl groups on the support. This was confirmed by the second CO-TPR after O_2 -TPO: the signal of H_2 was decreased due to the diminution of the hydroxyl groups during the first TPR. The reproduction of the CO-TPR profiles is obtained when the sample was exposed to the water vapor at $120\degree C$, indicating that the hydroxyl groups and then the WGS reactivity can be restored.

DRIFTS of CO adsorption indicates that Pd^{2+} and Pd^{0} coexist in Pd/CeO₂ catalyst (see [Fig. 2\)](#page-3-0). The variance of the PdO reducibility in $Pd/CeO₂$ should be from the different ways of PdO–CeO₂ interaction or different orientations of PdO combined to the support. The easily reducible Pd^{2+} that can be reduced at ambient temperature may locate on the outermost surface of $PdO-CeO₂$, while the band at higher temperatures (32–150 \degree C, peaked at 70 \degree C) involves the reduction of both PdO and $CeO₂$, which is most likely due to the formation of a kind of PdO – $CeO₂$ interfacial species.

The WGS on ceria-based catalysts is thought to proceed mainly through the regenerative (redox) mechanism and the associative mechanism. The regenerative mechanism involves successive oxidation and reduction of the surface, while the associative mechanism involves reaction through an adsorbed surface intermediate. Bunluesin et al. have recently proposed a mechanism that involves a ceriamediated redox process, whereby CO adsorbed on the precious metal is oxidized by ceria that in turn is oxidized by water [\[30\].](#page-10-0) Shido and co-workers [\[50,51\]](#page-10-0) investigated the catalytic WGS on Rh-doped $CeO₂$ by using TPD and infrared spectroscopy and found that the intermediate for the reaction is a bidentate formate which is produced by the reaction of CO with terminal surface hydroxyl groups on Ce ions. The rate-determining step is the decomposition of the bidentate formate to H_2 and a unidentate carbonate. The IR studies reported by Jacobs et al. also favor the bidentate formate mechanism in explaining the WGS reaction on $Pt/CeO₂$ [\[52\].](#page-10-0)

In order to examine the intermediates formed here during the CO-TPR, the DRIFTS are carried out with the sample being exposed to CO (5.01%) in Ar at different temperatures. As shown in [Fig. 8,](#page-7-0) the spectrum at 25° C shows that the bands located at 2358 and 2336 cm−¹ are ascribed to the absorbance of gaseous CO_2 . The bands at 2158 and 2100 cm⁻¹ overlapped by the absorption of gaseous CO are ascribed to the linearly CO adsorbed on Pd^{2+} and Pd^{0} , respectively, while the band at 1940 cm^{-1} is assigned to the bridged bond CO on $Pd⁰$ as discussed above. The carbonate-like species are detected at room temperature in the region of 1800– 800 cm−1. With the increase of temperature, the carbonates remain in the sample. However, when the temperature increased to about 200 ◦C, the negative band located at 3642 and 3665 cm−¹ assigned to the geminal OH groups on Ce ions appears, indicating the decrease of OH groups. Simultaneously, the bands at 2943 and 2860 cm⁻¹ were detected, which should be assigned to the absorption of bidentate formate species on Ce ions [\[42,53\].](#page-10-0) With the further increase of temperature, OH groups are continuously decreased and the formate species are constantly increased accompanied with an increase of the carbonate species. Therefore, we suggest that WGS here follows the associative mechanism: the adsorbed CO on Pd reacts with the geminal hydroxyl groups on ceria to form bidentate formate species, and the formate decomposition will give carbonate and H2.

3.5.2. TiO2 and Pd/TiO2

For the CO-TPR of individual TiO₂, a small amount of $CO₂$ is released from 310 °C accompanied with H₂ for-

Fig. 8. DRIFTS of CO adsorption in 5% CO/Ar flow on $Pd/CeO₂$ at (a) $25\,^{\circ}$ C, (b) $50\,^{\circ}$ C, (c) $100\,^{\circ}$ C, (d) $150\,^{\circ}$ C, (e) $200\,^{\circ}$ C, (f) $250\,^{\circ}$ C, and (g) 300 \degree C.

Fig. 9. CO-TPR profiles of the calcined $TiO₂$.

mation as shown in Fig. 9, indicating the occurrence of the WGS reaction. The production of $CO₂$ cannot be attributed to the reduction of $TiO₂$ at such a low temperature as proved by H_2 -TPR measurement. Therefore, the CO_2 evolved seems to be only from the WGS reaction between the CO and the surface hydroxyl groups in the sample.

For Pd/TiO_2 , CO_2 alone is produced as soon as the CO/Ar flow was switched into the system as shown in [Fig. 6,](#page-6-0) indicating that the reduction of PdO species occurs at ambient temperature. Further increase of temperature leads to a further release of $CO₂$ alone with the apex around 170 °C and the amounts of $CO₂$ evolved correspond almost with the stoichiometrical CO consumption (see Fig. 10). This peak should be also assigned to the reduction of PdO, because $TiO₂$ cannot be reduced at this temperature. As shown in [Table 2](#page-4-0), the amounts of $CO₂$ evolved at ambient temperature and thereafter up to $214\degree C$ (the peak with the apex around 170 ◦C) is 18 and 64 µmol*/*g, respectively. Because the CO2 production corresponding to a complete reduction of PdO is 94 µmol*/*g, only 19% PdO is reduced under ambi-

Fig. 10. CO-TPR profiles of the calcined $Pd/TiO₂$.

ent temperature and 68% is reduced during the CO-TPR at low temperature.

However, the DRIFTS of CO adsorption at room temperature revealed that only metallic Pd is detected. Tessier et al. [\[54\]](#page-10-0) showed that PdO in Pd/Al_2O_3 could be partially reduced to metallic Pd by CO at room temperature to form an outer palladium layer around the core of palladium oxide. The reduction of $Pd/TiO₂$ may be similar to the case of Pd/Al₂O₃. Only the outermost layer of the PdO cluster contacted directly with CO can be reduced at room temperature. The formation of $CO₂$ at ambient temperature is related to the reduction of the outermost layer of PdO and that at higher temperature may be ascribed to the further reduction of core PdO.

A second band of CO consumption starts at 214 ◦C and peaks at about 305 ◦C accompanied with the production of $CO₂$ and $H₂$, which may be ascribed to the WGS reaction between adsorbed CO and the hydroxyl groups in the support. CO disproportionation is also excluded by the successive $O₂$ -TPO. Compared to the case of individual TiO₂, the presence of Pd enhances the WGS reaction greatly.

The DRIFTS of CO adsorption on $Pd/TiO₂$ in CO/Ar flow at different temperatures are shown in [Fig. 11.](#page-8-0) It is noted that the saturated adsorption of CO at room temperature causes the absorbance of gaseous CO_2 (2400–2300 cm⁻¹). The linear adsorption of CO on Pd⁰ (2085 cm⁻¹) is overlapped by the absorption of gaseous CO (2175 and 2120 cm⁻¹). No evident absorption is detected in the carbonate region (1800– 800 cm−1). As the temperature increased, the free water appeared at 3720 cm−¹ accompanied with the occurrence of bicarbonate species adsorbed on Ti ions at 859 cm⁻¹. When the temperature increased to $100\,^{\circ}\text{C}$, the bands 1504, 1442, 1341, and 1220 cm−¹ ascribed to carbonate-like species adsorbed on titania are detected [\[55\].](#page-10-0) Meanwhile, the intensity of free water increased and the negative bands at 3635 cm^{-1} assigned to the OH groups on Ti ions are observed. Above $250 \degree C$, the free water disappears and the decrease of OH group is more evident. Because $TiO₂$ cannot be reduced at the relative low temperature, the WGS reaction between CO

Fig. 11. DRIFTS of CO adsorption in 5% CO/Ar flow on Pd/TiO₂ at (a) $25\,^{\circ}$ C, (b) $50\,^{\circ}$ C, (c) $100\,^{\circ}$ C, (d) $150\,^{\circ}$ C, (e) $200\,^{\circ}$ C, (f) $250\,^{\circ}$ C, and (g) $300 °C$.

Fig. 12. CO-TPR profiles of the calcined $CeO₂$ -TiO₂.

and OH groups on $TiO₂$ may follow the associative mechanism with the formate or bicarbonate species as intermediates.

3.5.3. CeO2–TiO2 and Pd/CeO2–TiO2

For $CeO₂$ -TiO₂, the consumption of CO starts at around 300 °C accompanied by the production of $CO₂$ (see Fig. 12). $H₂$ is not detected, indicating that the WGS reaction is negligible for the CO-TPR of $CeO₂$ -TiO₂ at the temperature investigated here. The CO consumption and $CO₂$ production should be attributed to the reaction between CO and the surface oxygen in $CeO₂$ –TiO₂. Compared with the individual $CeO₂$, the initial reduction temperature and peak position shift to higher temperatures, indicating that the reduction of $CeO₂$ –TiO₂ becomes much more difficult, just as suggested by the results of H_2 -TPR measurement.

For Pd/CeO_2 –TiO₂ as shown in [Fig. 6,](#page-6-0) a large quantity of $CO₂$ is released after being switched to a CO/Ar atmosphere, indicating that a remarkable reduction takes place at ambient temperature. The CO_2 evolved in this stage is $123.2 \mu \text{mol/g}$, which is markedly larger than the amount of $CO₂$ produced

Fig. 13. CO-TPR profiles of the calcined $Pd/CeO₂–TiO₂$.

Fig. 14. DRIFTS of CO adsorption in 5% CO/Ar flow on $Pd/CeO₂$ –TiO₂ at (a) $25\,^{\circ}$ C, (b) $50\,^{\circ}$ C, (c) $100\,^{\circ}$ C, (d) $150\,^{\circ}$ C, (e) $200\,^{\circ}$ C, (f) $250\,^{\circ}$ C, (g) 300 ◦C, (h) 350 ◦C, (i) 400 ◦C, (j) 450 ◦C, and (k) 500 ◦C.

from the reduction of PdO alone in the sample. This may imply that the reduction of PdO is fully achieved; moreover, part of $CeO₂$ in the sample is also reduced at ambient temperature.

With the increase of temperature (see Fig. 13), $CO₂$ production shows three main peaks at 95, 205, and 330 \degree C, respectively, which were accompanied by nearly stoichiometrical CO consumption. H₂ production is detected at 240 \degree C and shows a peak at 330 ◦C. As discussed above, these peaks should be ascribed to the reduction of surface oxygen in $CeO₂$ –TiO₂ support, which results in the formation of various nonstoichiometric cerium oxide species. The third peak is also partially ascribed to the WGS between the adsorbed CO and the hydroxyl groups.

The DRIFTS of CO adsorption on Pd/CeO_2-TiO_2 in CO/Ar flow at different temperatures are shown in Fig. 14. The absorbance of gaseous CO₂ in 2400–2300 cm⁻¹ is also detected at room temperature. The linear adsorption of CO on Pd⁰ (2089 cm⁻¹) is overlapped by the absorption of gaseous CO (2175 and 2120 cm⁻¹). No evident absorbance is detected in the carbonate region $(1800–800 \text{ cm}^{-1})$. The

negative bands in 3400–3800 cm−¹ corresponding to the hydroxyl are detected with the increase of temperature. Only a band at 1120 cm^{-1} is observed in the carbonates region, which is ascribed to the bridged carbonate according to the assignment of Holmgren et al. [\[53\].](#page-10-0) Therefore, the WGS reaction between adsorbed CO and the hydroxyl groups on ceria may proceed through the redox mechanism,

$$
CO(ads) + 2CeO2 = CO2 + Ce2O3,
$$

OH + Ce₂O₃ = 2CeO₂ + $\frac{1}{2}$ H₂,

where $CeO₂$ is reduced to $Ce₂O₃$ by CO to give $CO₂$ and the hydroxyl group then react with $Ce₂O₃$ to give $CeO₂$ and $H₂$.

In comparison with $Pd/CeO₂$, the reduction temperature of PdO–CeO₂ interface species in Pd/CeO₂–TiO₂ decreased. Although the mixed $CeO₂$ –TiO₂ support is more difficult to be reduced than the individual CeO₂, the presence of Pd changes such a situation; i.e., $CeO₂$ in Pd/CeO₂–TiO₂ becomes more easily reduced than that in Pd/CeO₂. As shown in [Table 2,](#page-4-0) the easily reducible $CeO₂$ by CO in Pd/Ce $O₂$ is 26%, while 96% of $CeO₂$ in Pd/CeO₂–TiO₂ is reduced in the CO-TPR process. The reduction of PdO and interfacial $CeO₂$ in Pd/CeO₂–TiO₂ becomes much easier than that in $Pd/CeO₂$ due to the special $Pd-Ce-Ti$ interaction, which may contribute to the high activity for the CO oxidation at low temperatures [\[31\].](#page-10-0) The interaction between Pd and supports has an effect on the adsorption properties of CO, which may indicate the different electronic effects in the catalysts. On the other hand, the geometric effects also play an important role for the Pd–support interactions, the variance of the reducibility may be caused by the different locations of Pd on the supports or the different orientations of Pd combination to the supports. The special Pd–Ce–Ti interaction in $Pd/CeO₂$ –TiO₂ may be originated from both the electronic effect that affects the CO adsorption and the geometric effect that may contribute to the reducibility variance of PdO. However, such assumptions should be confirmed by the further works such as XPS and HREM characterization.

4. Conclusions

The catalysts Pd/TiO_2 , Pd/CeO_2 , and Pd/CeO_2-TiO_2 for the CO oxidation at low temperatures together with their corresponding supports were characterized by means of N_2 adsorption, XRD, DRIFTS, H_2 -TPR, and CO-TPR. The characteristics and reducibility of Pd and other active species involved in CO oxidation were then investigated. The results showed that PdO is finely dispersed on the supports with high surface area. DRIFTS of CO adsorption further indicated that both Pd^{2+} and Pd^{0} species coexist in $Pd/CeO₂$, while only Pd^0 is detected in Pd/TiO_2 and Pd/CeO_2-TiO_2 .

 H_2 -TPR showed that no bulk CeO₂ exists in CeO₂-TiO₂ and the reduction of $CeO₂-TiO₂$ is more difficult than that of the individual $CeO₂$. PdO in Pd/TiO₂ can be fully reduced by H_2 at ambient temperature, whereas PdO in Pd/CeO₂ and Pd/CeO₂–TiO₂ is reduced respectively at 162 and 80 $^{\circ}$ C, accompanied by the partial reduction of CeO2.

CO-TPR showed that the reduction of PdO over $TiO₂$ by CO is limited within the outermost layer at ambient temperature and the core PdO can be reduced further with the increase of temperature. $PdO/CeO₂$ is also reduced both at ambient temperature and with the increase of temperature during the CO-TPR process; and the reduction temperature of CeO2 decreased significantly with the presence of PdO. The reducibility variance of PdO in $Pd/CeO₂$ catalyst may be due to the different locations of PdO on $CeO₂$. A complete reduction of PdO in Pd/CeO_2 –TiO₂ by CO is achieved at ambient temperature, accompanied by the partial reduction of $CeO₂$, which may indicate that the special Pd–Ce–Ti interaction in Pd/CeO_2-TiO_2 is favorable for the reduction of PdO and interfacial $CeO₂$ species. This may contribute to the high activity for the CO oxidation at low temperature. The special Pd–Ce–Ti interaction in Pd/CeO₂–TiO₂ may be originated from both the electronic effect that affects the CO adsorption and the geometric effect that may contribute to the reducibility variance of PdO.

Both H2-TPR and CO-TPR proved that the reduction of $CeO₂$ -TiO₂ is more difficult than that of the surface oxygen in the individual $CeO₂$ probably due to the formation of CeO2–TiO2 solid solution. However, the addition of PdO changes the situation: the reduction of $Pd/CeO₂–TiO₂$ becomes much easier than that of Pd/CeO2.

The WGS between CO and the hydroxyl groups in the catalysts is detected at a temperature higher than 210 ◦C during the CO-TPR process on all of the Pd supported catalysts as well as the individual $CeO₂$ and $TiO₂$ supports. Moreover, the WGS in the CO-TPR for various catalysts may be different in the reaction mechanism, and the presence of Pd is favorable for the WGS reaction.

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